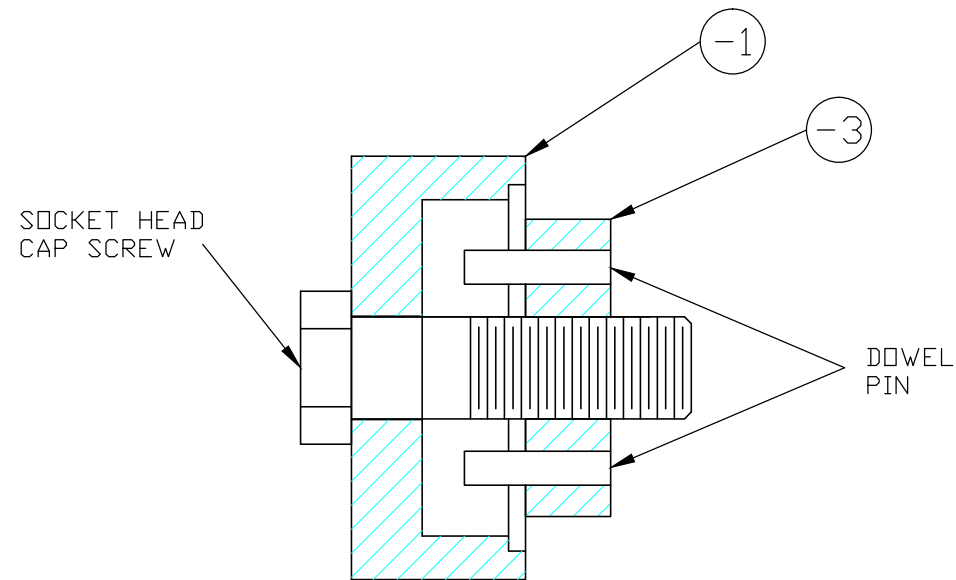


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPR
A	CH'D DWG. NO. FROM 369A9016, LABELED SECTION VIEW, CH'D TITLEBLOCK & REVISION BLOCK, ADDED ASSY VIEW SHEET 1.	6/15/09	RJC	-



ASSEMBLY VIEW

ASSY QTY	ASSY #	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	RECIEVER	1018	Ø3-1/8 x 1-5/16	2
			-3	1	RETRACTOR	1018	Ø2-1/4 x 5/8	2
		B/D		1	SOCKET HEAD CAP SCREW	-	3/4-10 NC x 2-1/2	1
		B/D		2	DOWEL PIN	-	Ø1/4 x 1	1
	ASSY #							

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE	
TOLERANCES ON:		APPROVED	
DECIMALS	.XXX ± .005	HEAT TREAT	
FRACTIONS	± 1/32	FINISH SPEC	
ANGLES	± .5°	USED ON MODEL	
UNLESS OTHERWISE SPECIFIED		MD 500	
1. BREAK ALL SHARP EDGES			
.015 x 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	NTS	DATE	2-8-01
		SHEET	1 of 2

RED BARN MACHINE

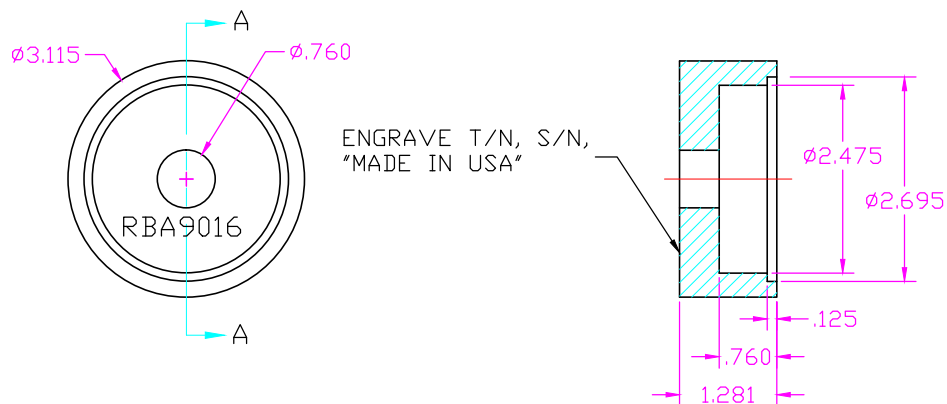
TITLE BEARING RETRACTOR

DWG NO. RBA9016

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .005
FRACTIONS ± 1/32
ANGLES ± .5°
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE NTS DATE 2-8-01 SHEET 1 of 2

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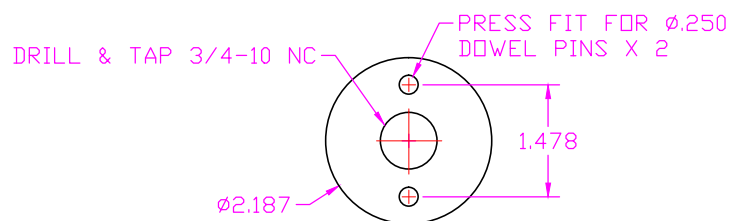
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPR
A	CH'D DWG. NO. FROM 369A9016, LABELED SECTION VIEW, CH'D TITLEBLOCK & REVISION BLOCK, ADDED ASSY VIEW SHEET 1.	6/15/09	RJC	-



(-1)

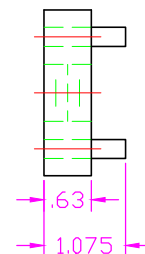
RECIEVER
BLACK OXIDE

SECTION A-A



(-3)

RETRACTOR
BLACK OXIDE



RED BARN MACHINE	
TITLE BEARING RETRACTOR	
DWG NO. RBA9016-1 & -3	REV 7
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: COLE APPROVED HEAT TREAT FINISH SPEC SEE PART USED ON MODEL MD 500
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 2-8-01 SHEET 2 of 2

A

REVISIONS				
REV	DESCRIPTION	DATE	APPROVED	

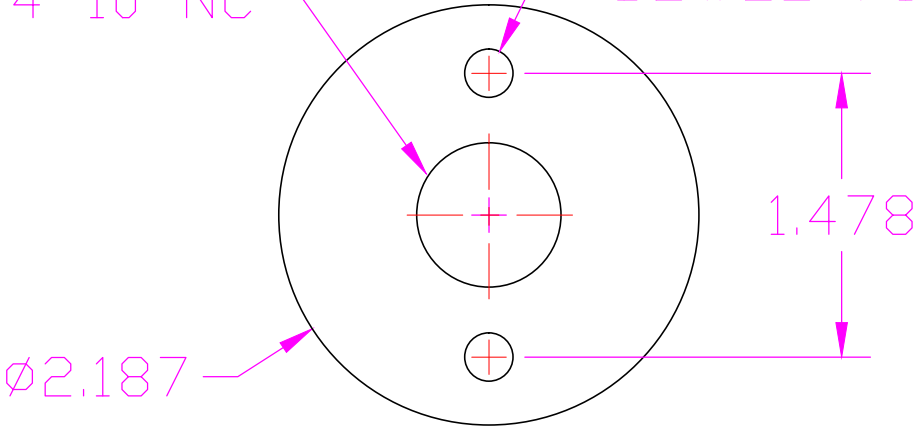
.760
1.281

-1

RECIEVER
BLACK OXIDE

SECTION A-A

DRILL & TAP 3/4-10 NC
PRESS FIT FOR Ø.250
DOWEL PINS X 2



PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

DRAWN BY:	COLE
CHECKED	
HEAT TREAT	
FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX ± .010	ANGLES
.XX ± .03	± .5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE	
TITLE	
BEARING RETRACTOR	
SIZE	DWG NO.
B	PART #
SCALE	NTS
DATE	11-8-00
SHEET	1 of 1